

## Singularity Analysis of a 3-RPS Parallel Manipulator Using Geometric Algebra

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**Abstract:** Singular configurations must be avoided in path planning and control of a parallel manipulator. However, most studies rarely focus on an overall singularity loci distribution of lower-mobility parallel mechanisms. Geometric algebra is employed in analysis of singularity of a 3-RPS parallel manipulator. Twist and wrench in screw theory are represented in geometric algebra. Linear dependency of twists and wrenches are described by outer product in geometric algebra. Reciprocity between twists and constraint wrenches are reflected by duality. To compute the positions of the three spherical joints of the 3-RPS parallel manipulator, Tilt-and-Torsion angles are used to describe the orientation of the moving platform. The outer product of twists and constraint wrenches is used as an index for closeness to singularity(ICS) of the 3-RPS parallel manipulator. An overall and thorough perspective of the singularity loci distribution of the 3-RPS parallel manipulator is disclosed, which is helpful to design, trajectory planning and control of this kind of parallel manipulator.

**Keywords:** singularity, parallel manipulator, geometric algebra

### 1 Introduction

A parallel mechanism is defined as a closed-loop system that consists of an end-effector and a fixed base, linked by several independent kinematic chains<sup>[1]</sup>. When the number of the degrees of freedom(DOF) of a parallel mechanism is less than six, it is called a lower-mobility parallel mechanism. Lower-mobility parallel manipulator gains growing concerns in recent years<sup>[2]</sup> because it has advantages of simple structure, low cost in manufacturing, and easier control over its counterparts with six DOFs.

Singularity is an inherent characteristic of parallel manipulators. In its singular configuration, a parallel manipulator loses its rigidity, and the end-effector becomes uncontrollable. Much progress has been obtained in terms of singularity analysis. GOSSELIN, et al<sup>[3]</sup>, investigated the singularity based on the deficiency of Jacobian matrices. ZLATANOV, et al<sup>[4]</sup>, expanded the approach proposed by GOSSELIN, et al<sup>[3]</sup>, divided singularity into six types. TSAI<sup>[5]</sup> made similar classification based on Jacobian matrix, and he named three different kinds of singularities, that is, inverse kinematic singularity, direct kinematic singularity, and combined singularity. CHOI, et al<sup>[6]</sup>, studied the singularity of a four-DOF H4 parallel manipulator using an expanded Jacobian matrix instead of a conventional one to achieve a better result. HUNT<sup>[7]</sup> laid

the foundation for the methodology for analyzing parallel singularity via screw theory. MERLET<sup>[8]</sup> identified all singular configuration of a triangular simplified symmetric manipulator using Grassmann line geometry. Although this method obtains an exhaustive list of singular configurations, it is tough to express the geometric condition analytically. JOSHI, et al<sup>[9]</sup>, studied the Jacobian matrix derived by using screw theory and determined the singular configurations of the 3-RPS manipulator. PARK and KIM<sup>[10]</sup>, investigated singularities of closed kinematic chains by differential geometry using their geometric framework mainly for the manipulability of closed chains proposed in Refs. [11–12]. HUANG, et al<sup>[13]</sup>, and LI, et al<sup>[14]</sup>, investigated the kinematic principle and geometric condition for general-linear-complex special configuration. Some researchers<sup>[15–17]</sup> studied singularity analysis of lower-mobility parallel mechanism using Grassmann-Cayley algebra.

In 1840s, Hermann Grassmann proposed geometric algebra<sup>[18]</sup>. In 1870s, William Clifford, standing on the shoulders of Hamilton and Grassmann, furthered their work. In Clifford's manuscript, it is found that the geometrical features of vector, plane, and high-dimensional objects are described by his algebra. However, after nearly a hundred years of silence, HESTENES<sup>[19]</sup> proposed it again in 1960s. And then, researchers, including D'ORANGEVILLE and LASENBY<sup>[20]</sup>, DORST, et al<sup>[21]</sup>, PERWASS, et al<sup>[22]</sup>, made valuable contributions to the development of geometric algebra.

Geometric algebra combines geometric conditions with algebraic equations, which is a distinct advantage of

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expressing the geometric relationship of the joints of a mechanism. One main property of geometric algebra is that subspaces can be added, subtracted and intersected in its framework. Geometric algebra has obvious interpretative advantages over other methods when dealing with geometric applications.

Application of geometric algebra covers physics, neural computing, robotics, signal and image processing, computer and robot vision. SELIG<sup>[23]</sup> lectured on the applications of Clifford algebra in engineering, especially in computer vision and robot kinematics. HIDDENBRAND, et al<sup>[24]</sup>, computed 3-dimensional inverse kinematics in the 5-dimensional conformal algebra, which made use of the straightforward characteristic of geometric algebra. WANG, et al<sup>[25]</sup>, and FU, et al<sup>[26]</sup>, investigated the inverse kinematics of serial manipulators.

However, geometric algebra is seldom applied to singularity analysis of lower-mobility parallel manipulators. To the best of our knowledge, in 2006 and 2008, TANEV<sup>[27–28]</sup> proposed a methodology for deriving the singularity condition for lower-mobility parallel mechanism using geometric algebra, and then he analyzed the linear dependency of the blades of a mechanism qualitatively and identified the singularity. ZHANG<sup>[29]</sup> discussed the singularity of a 3-RPS parallel mechanism by analyzing its blades from a qualitative perspective based on TANEV's pioneering work<sup>[27]</sup>.

Employing TANEV's method<sup>[27–28]</sup>, this paper obtains the general singularity locus and the constraint singularity locus of the 3-RPS parallel manipulator from a quantitative perspective. The paper is structured as follows. Section 2 introduces the basics of geometric algebra. Section 3 introduces the singularity analysis based on geometric algebra in the lower-mobility parallel mechanism. Section 4 illustrates an example to adopt the methodology for analyzing singularity of lower-mobility parallel mechanism numerically. The inverse kinematics of HUNT's 3-RPS parallel manipulator is solved via Tilt-and-Torsion angles instead of traditional Euler or Tait–Bryan angles. Based on the coordinates of the three S joints, the screws are obtained and they are expressed in G6. Singular configurations of the 3-RPS manipulator are drawn in distribution loci generated in Maple. Finally, constraint singularity of the 3-RPS manipulator is analyzed by similar approach.

## 2 Basics of Geometric Algebra

Geometric algebra is the fusion of geometry and algebra. It can be more direct and efficient to solve mathematical problem than any other mathematical system, like tensor, vector algebra, complex algebra. Moreover, it integrates different kinds of algebraic systems to obtain a unified mathematical language, which not only preserves different special feature, but also has new features that other algebra does not have.

### 2.1 Geometric operators

The element of a geometric algebra  $\mathbf{G}$  is called a multi-vector. It is assumed that  $\mathbf{G}$  is closed under addition and multiplication between multi-vectors. A blade  $\mathbf{A}$  for a  $k$ -dimensional subspace of  $\mathbf{R}^n$  is a product of members of an orthogonal basis for the subspace, namely,  $\mathbf{A} = \mathbf{a}_1 \mathbf{a}_2 \cdots \mathbf{a}_k$ . We call  $\mathbf{A}$  a blade of grade  $k$ . Every multi-vector  $\mathbf{A}$  in  $\mathbf{G}$  can be expressed as

$$\mathbf{A} = \sum_r \langle \mathbf{A} \rangle_r, \quad (1)$$

where element  $\langle \mathbf{A} \rangle_r$  represents a  $r$ -vector of  $\mathbf{A}$ . If  $\mathbf{A} = \langle \mathbf{A} \rangle_r$ , then  $\mathbf{A}$  is called homogeneous of grade  $r$ .

The three fundamental operators are geometric product, inner product, and outer product. They are shown as follows, respectively:

$$\mathbf{a}\mathbf{b} = \mathbf{a} \cdot \mathbf{b} + \mathbf{a} \wedge \mathbf{b}, \quad (2)$$

$$\mathbf{a} \cdot \mathbf{b} = \frac{1}{2}(\mathbf{a}\mathbf{b} + \mathbf{b}\mathbf{a}), \quad (3)$$

$$\mathbf{a} \wedge \mathbf{b} = \frac{1}{2}(\mathbf{a}\mathbf{b} - \mathbf{b}\mathbf{a}). \quad (4)$$

In 2-dimensional space,  $\mathbf{a} \cdot \mathbf{b}$  denotes a scalar. At this point, inner product has the same meaning as dot product in vector algebra;  $\mathbf{a} \wedge \mathbf{b}$  denotes a parallelogram spanned by  $\mathbf{a}$  and  $\mathbf{b}$ , and  $|\mathbf{a} \wedge \mathbf{b}|$  represents the square of this parallelogram. Similarly,  $|\mathbf{a} \wedge \mathbf{b} \wedge \mathbf{c}|$  represents the volume of a 3-dimensional solid. Therefore, we can see that the outer is grade-increasing, while the inner product is grade-decreasing.

### 2.2 Properties of three products

The outer product is the anti-commutative, namely,

$\mathbf{a} \wedge \mathbf{b} = -\mathbf{b} \wedge \mathbf{a}$ . It also satisfies the associative law and the distributive law, namely,  $\mathbf{a} \wedge (\mathbf{b} + \mathbf{c}) = \mathbf{a} \wedge \mathbf{b} + \mathbf{a} \wedge \mathbf{c}$ ,  $\mathbf{a} \wedge (\mathbf{b} \wedge \mathbf{c}) = (\mathbf{a} \wedge \mathbf{b}) \wedge \mathbf{c}$ .

Three vectors are linearly dependent if and only if their outer product is zero,

$$\mathbf{a} \wedge \mathbf{b} \wedge \mathbf{c} = 0. \quad (5)$$

Thus, outer product makes linear dependency a computational property.

### 2.3 Duality

If  $\mathbf{A}_r$  is a blade, the dual of  $\mathbf{A}_r$  is the orthogonal complement of  $\mathbf{A}_r$ . The dual of  $\mathbf{A}_r$  is spanned by the bases not contained in  $\mathbf{A}_r$ <sup>[22]</sup>. Duality can be used to express the constraint space of a mechanism from its motion space. The dual of a multi-vector  $\mathbf{A}$  is obtained by geometrically multiplying  $\mathbf{A}$  with the inverse of a unit pseudoscalar. Here, in  $\mathbf{G}_3$ , the unit pseudoscalar is  $\mathbf{I}_3 = \mathbf{e}_1 \mathbf{e}_2 \mathbf{e}_3$ ; in  $\mathbf{G}_6$ ,  $\mathbf{I}_6 = \mathbf{e}_1 \mathbf{e}_2 \mathbf{e}_3 \mathbf{e}_4 \mathbf{e}_5 \mathbf{e}_6$  is the unit pseudoscalar.  $\mathbf{I}_6^{-1}$  is the

inverse of  $I_6$ . Let  $A_k = S_1 \wedge S_2 \wedge \dots \wedge S_k$ , then in  $G_6$ ,  $D_k = A_k I_6^{-1}$  denotes the dual of  $A_k$ .

A directional line in space can be decided by its direction  $u$  and moment  $m$ :

$$l = u + m \equiv u + r \wedge u, \quad (6)$$

where  $r$  is the position vector of any point on the line  $l$ .

A screw  $S$  can be expressed as a vector in  $G_6$  with the basis  $\{e_1, e_2, e_3, e_4, e_5, e_6\}$  and

$$S = u + r \wedge u + h I_6 u = k_1 e_1 + k_2 e_2 + k_3 e_3 + k_4 e_4 + k_5 e_5 + k_6 e_6, \quad (7)$$

where  $k_1, k_2$ , and  $k_3$  denote the three direction cosines of the vector and  $k_4, k_5$ , and  $k_6$  denote the three components of the moment of the vector.

### 3 Method for Singularity Analysis of Lower-mobility Parallel Mechanisms

#### 3.1 Blades of limb motion

$S_{ij}$  is defined as the  $j$ th joint twist of the  $i$ th limb of a lower-mobility parallel mechanism. Let  $A_i$  denote the blade of the end motion of the  $i$ th limb. It can be defined as the outer product of all  $m_i$  twists of the  $i$ th limb:

$$A_i = S_{i1} \wedge S_{i2} \wedge \dots \wedge S_{ij} \wedge \dots \wedge S_{im_i}. \quad (8)$$

The blade of a limb motion  $A_i$  can be interpreted as a subspace which is spanned by all the  $m_i$  twists of the  $i$ th limb.

#### 3.2 Blades of limb constraint

In  $G_6$ , the dual of  $A_i$  is as

$$D_i = A_i I_6^{-1} = (-1)^{m_i - (6 - m_i)} I_6^{-1} A_i, \quad (9)$$

where  $I_6^{-1}$  is the inverse of the unit pseudoscalar in  $G_6$ .

The blade of the constraint of the  $i$ th limb is defined as

$$C_i = \tilde{D}_i = \Delta(A_i I_6^{-1}). \quad (10)$$

$\tilde{D}_i$  is obtained through a reciprocal transformation in  $G_6$  that interchanges the order of the primary part and the secondary part of  $D_i$ . According to Eq. (8) and the definition of duality,  $C_i$  is a blade of grade  $(6 - m_i)$  which denotes a subspace spanned by all the constraint wrenches of the  $i$ th limb. Obviously, it represents the constraint space of the  $i$ th limb.

#### 3.3 Blades of platform constraint

Based on the blade of limb constraint, the blade of

platform constraint is

$$A_C = C_1 \wedge \dots \wedge C_i \wedge \dots \wedge C_n, \quad (11)$$

where  $A_C$  is a  $p$ -blade representing the constraint subspace spanned by all the constraint wrenches of  $n$  limbs.

#### 3.4 Dummy joint

Some legs of a lower mobility parallel mechanism may not have full mobility. In that case, it is supposed that the remaining DOFs are represented by dummy joints (or driven but locked joints) and associated with them dummy screws<sup>[27]</sup>.

#### 3.5 Singular condition

The singular condition developed from the linear dependency of the blades representing active and dummy joints is proposed by TANEV<sup>[28]</sup>:

$$D_{a_1} \wedge \dots \wedge D_{a_k} \wedge D_{d_1} \wedge \dots \wedge D_{d_q} = 0, \quad k + q = 6, \quad (12)$$

where  $D_{a_i}$  is the dual vector associated with the  $i$ th actuated joint,  $D_{d_i}$  is the dual vector associated with the  $i$ th dummy joint.

The result obtained from Eq. (12) contains kinematic singularities and constraint singularities. However, one cannot identify constraint singularities from the mixed results. In order to obtain the constraint singularity, Eq. (13) was used to achieve this goal. When constraint singularity occurs, we have

$$A_C = C_1 \wedge \dots \wedge C_i \wedge \dots \wedge C_n = 0. \quad (13)$$

In fact,  $C_i$  is  $D_{d_i}$  defined by TANEV in Ref. [27].

### 4 Singularity of 3-RPS Parallel Manipulator

Fig. 1 shows the schematics of the 3-RPS parallel manipulator proposed by HUNT<sup>[30]</sup> in 1983. The three P joints are actuated. This manipulator has one translational and two rotational DOFs<sup>[31]</sup>.

#### 4.1 Positions of three S joints

Tilt-and-Torsion angles<sup>[32-33]</sup> are adopted in the process of analyzing singularity. Tilt-and-Torsion angles are modified Euler angles. Because HUNT's 3-RPS parallel manipulator is without torsion angle, the number of rotation angles is reduced to two. The reduction of rotation angles simplifies the following expressions.

Coordinate frames are established as shown in Fig. 1. The origin of frame  $o'-xyz$  is located at the center of the moving platform, and the origin of frame  $o-XYZ$  is located at the center of the base. The radius of the circumscribed circle of the moving platform and the base

are  $r = 400$  mm and  $r_2 = 500$  mm, respectively. The height of the moving platform is kept as constant at  $h = 1300$  mm. Note that the height can be any value. Here,  $h = 1300$  mm is chosen as an example to illustrate the method.

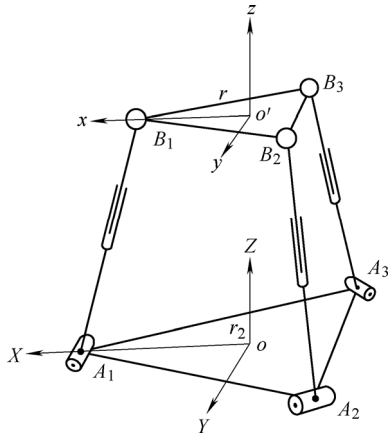


Fig. 1. Schematics of a 3-RPS parallel manipulator

Let the rotation matrix of frame  $o'-xyz$  with respect to frame  $o-XYZ$  be  $\mathbf{R}$ :

$$\mathbf{R} = \begin{pmatrix} c_\varphi c_\theta c_{\sigma-\varphi} - s_\varphi s_{\sigma-\varphi} & -c_\varphi c_\theta s_{\sigma-\varphi} - s_\varphi c_{\sigma-\varphi} & c_\varphi s_\theta \\ s_\varphi c_\theta c_{\sigma-\varphi} + c_\varphi s_{\sigma-\varphi} & -s_\varphi c_\theta s_{\sigma-\varphi} + c_\varphi c_{\sigma-\varphi} & s_\varphi s_\theta \\ -s_\theta c_{\sigma-\varphi} & s_\theta s_{\sigma-\varphi} & c_\theta \end{pmatrix}, \quad (14)$$

where  $c$  is shorthand for cosine,  $s$  for sine, and  $\varphi$ ,  $\theta$ , and  $\sigma$  are angles representing azimuth, tilt and torsion, respectively. Since the 3-RPS parallel manipulator has no torsion angle,  $\sigma$  equals zero.

The position vectors of S joints,  $B_1$ ,  $B_2$ , and  $B_3$ , with respect to the base frame  $o-XYZ$  are  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , respectively:

$$\mathbf{R}_1 = \mathbf{P} + \mathbf{R} \begin{pmatrix} r \\ 0 \\ 0 \end{pmatrix}, \quad (15)$$

$$\mathbf{R}_2 = \mathbf{P} + \mathbf{R} \begin{pmatrix} r \cos\left(\frac{2\pi}{3}\right) \\ r \sin\left(\frac{2\pi}{3}\right) \\ 0 \end{pmatrix}, \quad (16)$$

$$\mathbf{R}_3 = \mathbf{P} + \mathbf{R} \begin{pmatrix} r \cos\left(-\frac{2\pi}{3}\right) \\ r \sin\left(\frac{2\pi}{3}\right) \\ 0 \end{pmatrix}, \quad (17)$$

where  $\mathbf{P} = (x_b \ y_b \ h)^T$  is the position vector of the

center of the moving platform with respect to the base frame and  $x_b = r \cos 2\varphi (\cos \theta - 1) / 2$ ,  $y_b = r \sin \varphi \cos \varphi - r \cos \varphi \cos \theta \sin \varphi$ <sup>[33]</sup>.

### 4.2 Singularity analysis

From Eqs. (15)–(17), the twist system of the 3-RPS parallel manipulator can be obtained in Plücker coordinates, and it is written in the form of a vector in  $\mathbf{G}_6$  with the basis  $\{\mathbf{e}_1, \mathbf{e}_2, \mathbf{e}_3, \mathbf{e}_4, \mathbf{e}_5, \mathbf{e}_6\}$ .

Each twist of limb  $i$  can be written as

$$\begin{aligned} \mathbf{S}_{i1} &= \mathbf{u}_{i1} + \mathbf{r}_{A_i} \wedge \mathbf{u}_{i1}, \\ \mathbf{S}_{i2} &= \mathbf{r}_{A_i} \wedge \mathbf{u}_{i2}, \\ \mathbf{S}_{i3} &= \mathbf{u}_{i1} + \mathbf{R}_i \wedge \mathbf{u}_{i1}, \\ \mathbf{S}_{i4} &= \mathbf{u}_{i4} + \mathbf{R}_i \wedge \mathbf{u}_{i4}, \\ \mathbf{S}_{i5} &= \mathbf{u}_{i5} + \mathbf{R}_i \wedge \mathbf{u}_{i5}. \end{aligned} \quad (18)$$

In Eq. (18),  $\mathbf{u}_{ij}$  denotes the direction component of the  $j$ th twist of the  $i$ th limb,  $\mathbf{r}_{A_1}$ ,  $\mathbf{r}_{A_2}$ ,  $\mathbf{r}_{A_3}$  are the position vectors of points  $A_1$ ,  $A_2$ ,  $A_3$ , respectively.

It is self-evident that the expressions depend only on two rotation angles. Because of its symmetrical layout, we analyzed limb 1 first as shown in Fig. 2.

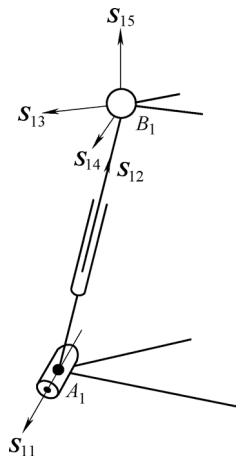


Fig. 2. First limb of the 3-RPS parallel manipulator

#### 4.2.1 General singularity

The dual vector,  $\mathbf{D}_{i2}$ , associated to the actuated P joint and the dual vector,  $\mathbf{D}_{id}$ , associated to the dummy joint are as follows:

$$\begin{aligned} \mathbf{D}_{i2} &= (\mathbf{S}_{i1} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5} \wedge \mathbf{S}_{id}) \mathbf{I}_6^{-1}, \\ \mathbf{D}_{id} &= (\mathbf{S}_{i1} \wedge \mathbf{S}_{i2} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5}) \mathbf{I}_6^{-1}, \end{aligned} \quad (19)$$

where subscript  $d$  represents dummy joint. The RPS leg has five DOFs and one extra dummy joint (denoted by a subscript  $d$ ) is added to make it full mobility. The extra dummy joint can be considered as active but locked<sup>[30]</sup>.

For limb 1, the outer product of  $\mathbf{D}_{i2}$  and  $\mathbf{D}_{id}$  is

$$\begin{aligned} \mathbf{D}_i &= \mathbf{D}_{i2} \wedge \mathbf{D}_{id} = \\ & \left[ (\mathbf{S}_{i1} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5} \wedge \mathbf{S}_{id}) \mathbf{I}_6^{-1} \right] \wedge \\ & \left[ (\mathbf{S}_{i1} \wedge \mathbf{S}_{i2} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5}) \mathbf{I}_6^{-1} \right], \end{aligned} \quad (20)$$

where  $i = 1$ .

Simplifying Eq. (20) gives

$$\mathbf{D}_i = \lambda (\mathbf{S}_{i1} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5}) \mathbf{I}_6^{-1}, \quad (21)$$

where  $i = 1$ , and  $\lambda = (\mathbf{S}_{i1} \wedge \mathbf{S}_{i3} \wedge \mathbf{S}_{i4} \wedge \mathbf{S}_{i5} \wedge \mathbf{S}_{id} \wedge \mathbf{S}_{i2}) \mathbf{I}_6^{-1}$  is a constant.

Based on the singular condition proposed in Eq. (12) by TANEV<sup>[28]</sup>,

$$\mathbf{D}_{a_1} \wedge \cdots \wedge \mathbf{D}_{a_k} \wedge \mathbf{D}_{d_1} \wedge \cdots \wedge \mathbf{D}_{d_q} = 0, \quad k + q = 6, \quad (22)$$

where  $\mathbf{D}_{a_i}$  is the dual vector associated to the  $i$ th actuated joint,  $\mathbf{D}_{d_i}$  is the dual vector associated to the  $i$ th dummy joint. The singular condition of the 3-RPS parallel manipulator is given as

$$\begin{aligned} D &= (\mathbf{D}_1 \wedge \mathbf{D}_2 \wedge \mathbf{D}_3) \mathbf{I}_6^{-1} = \\ & \left\{ \left[ \lambda_1 (\mathbf{S}_{11} \wedge \mathbf{S}_{13} \wedge \mathbf{S}_{14} \wedge \mathbf{S}_{15}) \mathbf{I}_6^{-1} \right] \wedge \right. \\ & \left[ \lambda_2 (\mathbf{S}_{21} \wedge \mathbf{S}_{23} \wedge \mathbf{S}_{24} \wedge \mathbf{S}_{25}) \mathbf{I}_6^{-1} \right] \wedge \\ & \left. \left[ \lambda_3 (\mathbf{S}_{31} \wedge \mathbf{S}_{33} \wedge \mathbf{S}_{34} \wedge \mathbf{S}_{35}) \mathbf{I}_6^{-1} \right] \right\} \mathbf{I}_6^{-1}. \end{aligned} \quad (23)$$

Then, programming and calculating is conducted instead of resorting to discussing the geometry of the twist system. When the height of the moving platform is at  $h = 1300$  mm, the distribution of value  $D$  of every configuration is shown in Fig. 3. The manipulator is in its singular configuration if  $D = 0$  as shown in Fig. 3. Note that  $D$  actually describes the closeness of the 3-RPS parallel mechanism to the singularity. It is thus called index for closeness to singularity(ICS).

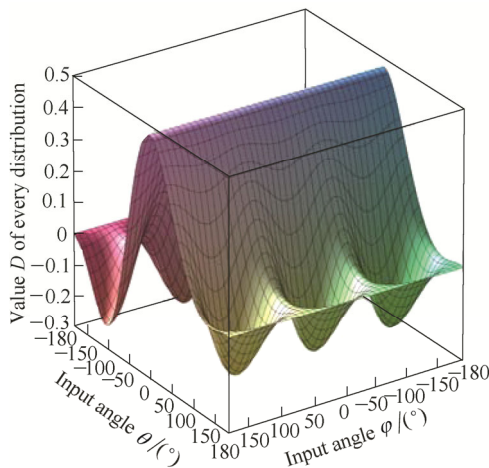
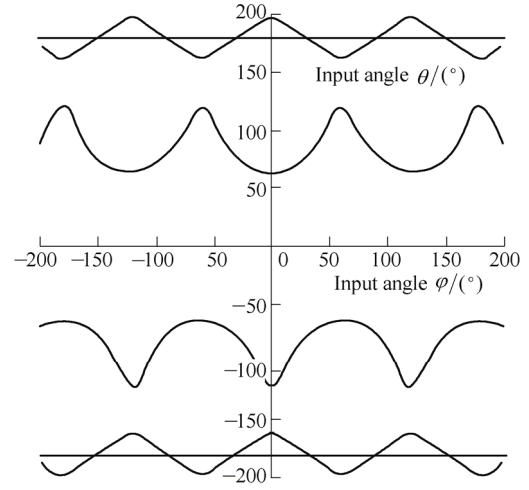
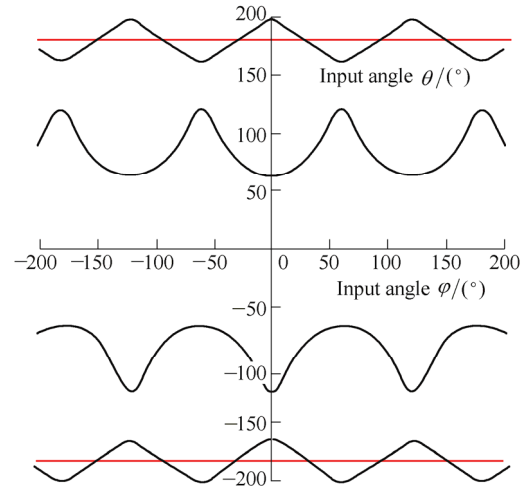


Fig. 3. Distribution of value  $D$  of every configuration when  $h = 1300$  mm

Several points in Fig. 4(a) are taken as examples to illustrate the singular configurations. The coordinates are rounded to three decimal places. Constraint singularity in Fig. 4(a) is drawn red in Fig. 4(b). This means that general singularity contains constraint singularity, which will be detailed in the next section.



(a) General singularity when  $h = 1300$  mm



(b) Constraint singularity in general singularity

Fig. 4. Singularity distribution when  $h = 1300$  mm

Fig. 5 is the loci of singularity distribution for every height  $h$  of the moving platform, which ranges from 0 to 1300 mm. Moreover, Fig. 6 shows the singularity distribution for several heights of the moving platform, namely  $h = 0.2$  m,  $h = 0.4$  m,  $h = 0.6$  m,  $h = 0.8$  m,  $h = 1.0$  m, and  $h = 1.2$  m.

When  $\varphi = 0.000$ ,  $\theta = 180.023^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(-800.000 \ 0.000 \ 13)^T$ ,  $(-200.000 \ 346.410 \ 1300.000)^T$ ,  $(-200.000 \ -346.410 \ 1300.000)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(a). This is a constraint singularity, which will be further explained in the following.

When  $\varphi = 0.000$ ,  $\theta = 64.687^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(56.421 \ 0.000 \ 938.369)^T$ ,

$(-200.000 \ 346.410 \ 1480.815)^T$ ,  $(-200.000 \ -346.410 \ 1480.815)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(b). This is a 5b singular configuration in the classification of MERLET<sup>[8]</sup> and an RO-type singularity<sup>[34]</sup>.

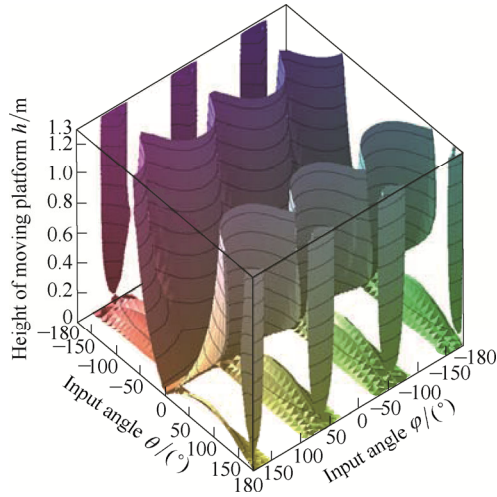


Fig. 5. Singularity distribution of the moving platform

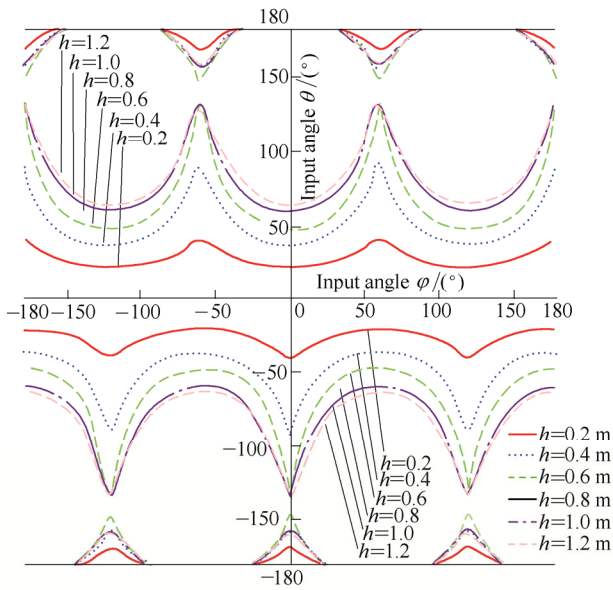


Fig. 6. Singularity distribution for several heights of the moving platform

When  $\varphi = 0.000$ ,  $\theta = -121.754^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(-515.972 \ 0.000 \ 1640.040)^T$ ,  $(-200.000 \ 346.410 \ 1129.980)^T$ ,  $(-200.000 \ -346.410 \ 1129.980)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(c). This is similar to Fig. 7(b). It is also a 5b singular configuration in the classification of MERLET<sup>[8]</sup> and an RO-type singularity<sup>[34]</sup>.

When  $\varphi = 0.000$ ,  $\theta = -161.631^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(-769.429 \ 0.000 \ 1426.053)^T$ ,  $(-200.000 \ 346.410 \ 1236.974)^T$ ,  $(-200.000 \ -346.410 \ 1236.974)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(d). This is a 5b singular configuration in the

classification of MERLET<sup>[8]</sup> and the sixth kind of singularity<sup>[35]</sup>.

When  $\varphi = 28.648^\circ$ ,  $\theta = -179.221^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(-432.205 \ 0.000 \ 1340.669)^T$ ,  $(-399.546 \ 692.034 \ 1299.874)^T$ ,  $(183.417 \ 317.687 \ 1295.456)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(e). This is a 5b singular configuration in the classification of MERLET<sup>[8]</sup>.

When  $\varphi = 40.107^\circ$ ,  $\theta = 90.069^\circ$ , the position vectors of three S joints,  $\mathbf{R}_1$ ,  $\mathbf{R}_2$ , and  $\mathbf{R}_3$ , are  $(131.764 \ 0.000 \ 994.063)^T$ ,  $(-287.763 \ 498.420 \ 1229.805)^T$ ,  $(53.924 \ 97.398 \ 1676.132)^T$ , respectively. The schematic representation of the manipulator at this point is presented in Fig. 7(f). In this configuration, the moving platform is perpendicular to the base. This is a 5a singular configuration in the classification of MERLET<sup>[8]</sup>.

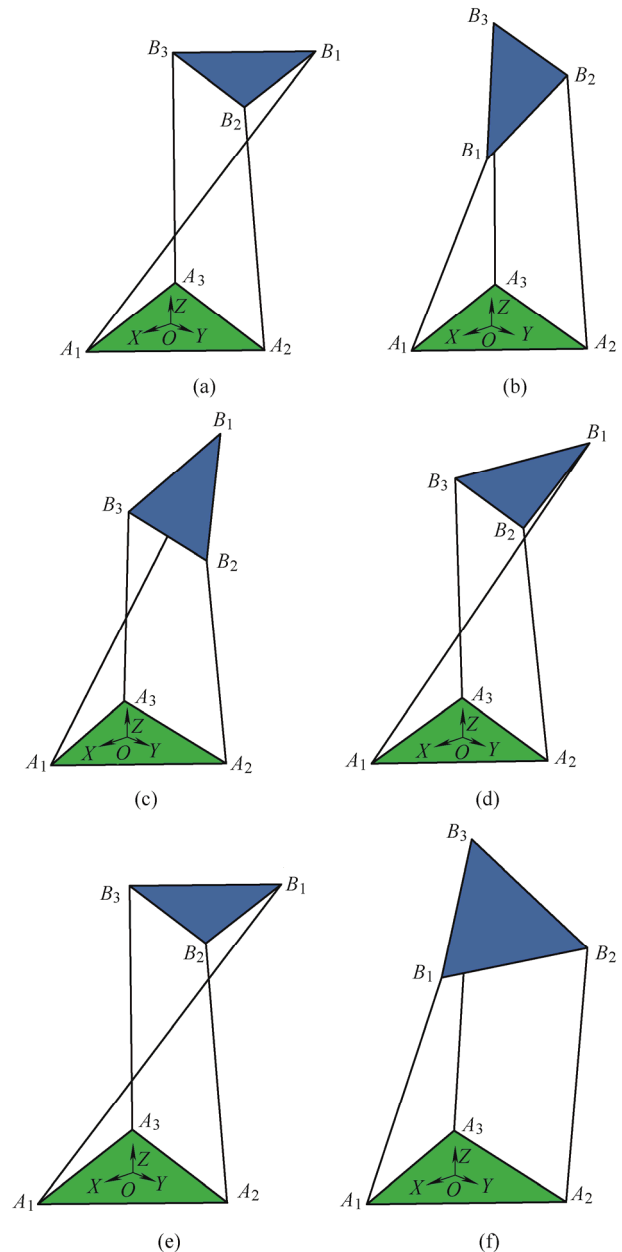


Fig. 7. Part of the singular configurations when  $h = 1300 \text{ mm}$

4.2.2 Constraint singularity

The definition of constraint singularity by ZLATANOV<sup>[34]</sup> is adopted to analyze the constraint singularity of the 3-RPS parallel manipulator. The procedure for constraint singularity analysis is explained as follows. The program flowchart is shown in Fig. 8.

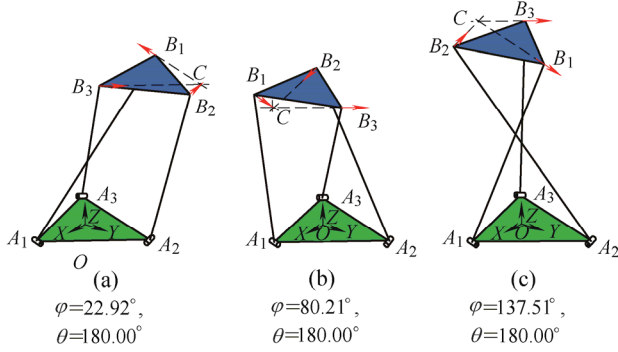


Fig. 8. Several constraint singularities when  $h = 1300$  mm

(1) Express all the twist of the  $i$ th limb and calculate the blade of limb motion  $A_i$  of  $i$ th limb

Given the expressions of all the twists, we calculate the blade of limb motion of each limb by outer product

$$A_i = S_{i1} \wedge S_{i2} \wedge S_{i3} \wedge S_{i4} \wedge S_{i5}, \quad i = 1, 2, 3, \quad (24)$$

where  $A_i$  denotes the outer product of all the twist of the  $i$ th limb. In fact, it is a blade of limb motion.

(2) Calculate the blade of the limb constraint  $C_i$  of the  $i$ th limb

The dual of the blade of the  $i$ th limb motion is

$$D_i = A_i I_6^{-1}. \quad (25)$$

Interchanging the order of the primary part and the

secondary part of  $D_i$  yields  $\tilde{D}_i$ ,

$$C_i = \tilde{D}_i. \quad (26)$$

where  $C_i$  denotes the blade of the limb constraint of the  $i$ th limb.

(3) Calculate the blade of platform constraint  $A_c$

The outer product of the all the constraint wrenches of three limbs, namely  $C_1$ ,  $C_2$ , and  $C_3$ , gives the blade of platform constraint  $A_c$ :

$$A_c = C_1 \wedge C_2 \wedge C_3. \quad (27)$$

(4) Find the  $\varphi$  and  $\theta$  of constraint singularity

If constraint singularity occurs,  $A_c$  will equal zero. Here, numerical search is used to obtain the result of singularity. From (3), the coefficients of  $A_c$  are obtained. If the absolute values of these coefficients are all smaller than a certain threshold and all near zero, then the corresponding configuration is in constraint singularity.

Two rotation angles,  $\theta$  and  $\varphi$ , range from  $0^\circ$  to  $360^\circ$ . Several constraint singularities of the manipulator are shown in Fig. 9 where the big and green triangle denotes the base, and the small and blue triangle the moving platform. The red arrow represents a constraint force, and point  $C$  is the intersection of three constraint forces. The coordinates of three R joints in constraint singular configurations are shown in Table 1. Note that the height of the moving platform is  $h = 1300$  mm.

From Fig. 8 and Table 1, the result of constraint singularity analysis is consistent with Ref. [34], which turns out that if  $\theta = 180^\circ$ , that is, the moving platform and the base are parallel and the moving platform is upside down, the manipulator is in its constraint singularity.

Table 1. Coordinates of three S joints in constraint singularity when  $h = 1300$  mm

Angle	Coordinate of $B_1$	Coordinate of $B_2$	Coordinate of $B_3$
$\varphi=0.00^\circ, \theta=180.00^\circ$	(-799.999, 0.000, 1299.363)	(-200.000, 346.410, 1300.319)	(-200.000, -346.410, 1300.319)
$\varphi=11.46^\circ, \theta=180.00^\circ$	(-736.848, 0.000, 1299.376)	(-319.111, 552.716, 1300.203)	(-49.314, -85.414, 1300.422)
$\varphi=22.92^\circ, \theta=180.00^\circ$	(-557.365, 0.000, 1299.413)	(-387.841, 671.760, 1300.079)	(109.158, 189.067, 1300.508)
$\varphi=34.38^\circ, \theta=180.00^\circ$	(-289.886, 0.000, 1299.474)	(-395.339, 684.748, 1299.951)	(250.396, 433.699, 1300.574)
$\varphi=45.84^\circ, \theta=180.00^\circ$	(23.360, 0.000, 1299.556)	(-340.422, 589.629, 1299.826)	(352.102, 609.859, 1300.618)
$\varphi=45.84^\circ, \theta=180.00^\circ$	(332.918, 0.000, 1299.656)	(-231.760, 401.421, 1299.708)	(398.219, 689.735, 1300.636)
$\varphi=68.75^\circ, \theta=180.00^\circ$	(589.914, 0.000, 1299.769)	(-86.509, 149.837, 1299.601)	(381.466, 660.718, 1300.630)
$\varphi=80.21^\circ, \theta=180.00^\circ$	(753.778, 0.000, 1299.892)	(72.401, -125.402, 1299.510)	(304.487, 527.388, 1300.598)
$\varphi=91.67^\circ, \theta=180.00^\circ$	(798.636, 0.000, 1300.019)	(219.880, -380.843, 1299.439)	(179.437, 310.795, 1300.542)
$\varphi=103.12^\circ, \theta=180.00^\circ$	(717.407, 0.000, 1300.145)	(332.645, -576.158, 1299.390)	(26.0580, 45.134, 1300.465)
$\varphi=114.59^\circ, \theta=180.00^\circ$	(522.915, 0.000, 1300.265)	(392.892, -680.510, 1299.366)	(-131.435, -227.653, 1300.369)
$\varphi=126.05^\circ, \theta=180.00^\circ$	(245.866, 0.000, 1300.375)	(391.111, -677.424, 1299.366)	(-268.178, -464.498, 1300.259)
$\varphi=137.51^\circ, \theta=180.00^\circ$	(-69.999, 0.000, 1300.470)	(327.581, -567.388, 1299.392)	(-362.581, -628.009, 1300.138)
$\varphi=148.97^\circ, \theta=180.00^\circ$	(-374.813, 0.000, 1300.546)	(212.334, -367.773, 1299.443)	(-399.741, -692.372, 1300.011)
$\varphi=160.43^\circ, \theta=180.00^\circ$	(-620.452, 0.000, 1300.600)	(63.564, -110.096, 1299.515)	(-373.790, -647.424, 1299.885)
$\varphi=171.89^\circ, \theta=180.00^\circ$	(-768.135, 0.000, 1300.631)	(-95.242, 164.964, 1299.607)	(-288.826, -500.262, 1299.763)
$\varphi=183.35^\circ, \theta=180.00^\circ$	(-794.547, 0.000, 1300.636)	(-239.011, 413.979, 1299.714)	(-158.263, -274.120, 1299.650)



## 5 Conclusions

(1) Overall kinematic and constraint singularity loci distributions of the 3-RPS parallel manipulator are obtained in the framework of geometric algebra. The results of singularity distribution provides a powerful tool in the context of design and application of such manipulators.

(2) Geometric algebra provides a complete representation of twist and wrench. The reciprocity between twist and wrench is reflected by their duality in geometric algebra. This method is computationally advantageous and can be applied to singularity analysis of other classes of parallel manipulators.

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